

# ENGINEERING CHANGE NOTICE

P601-6861

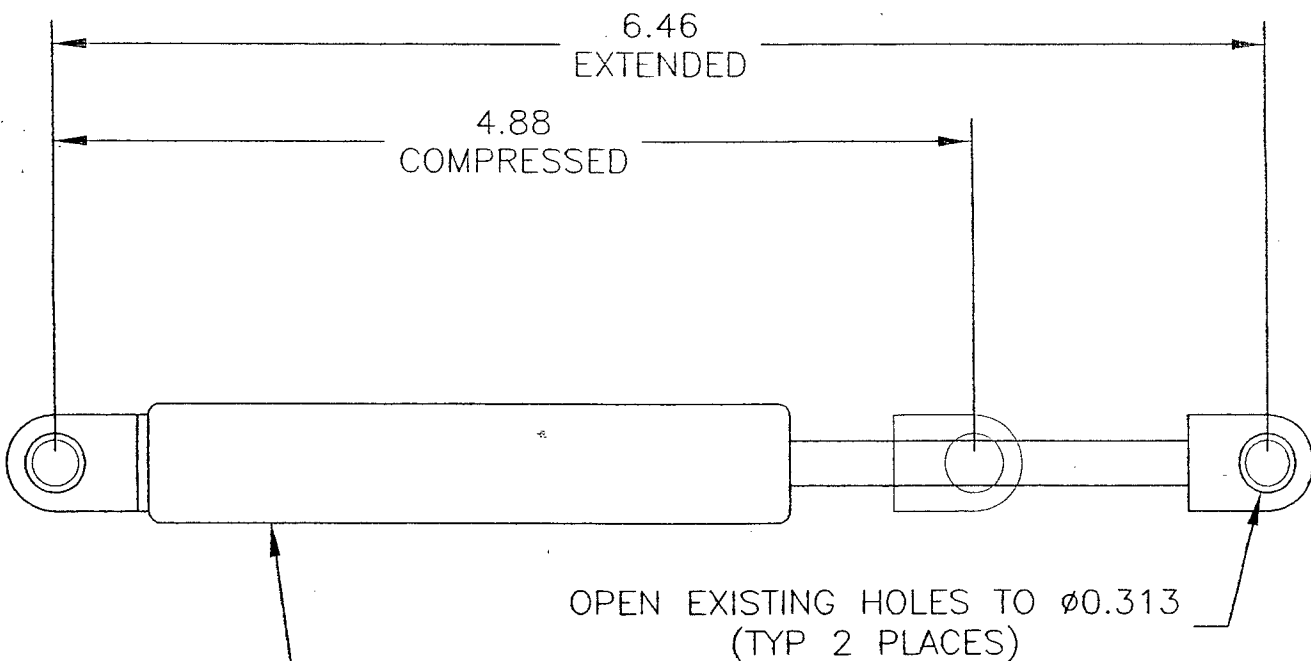
DART AEROSPACE LTD		ECN #: 686			
Date: 05.04.26		Created By: [Signature]			
Project No: D412-630		Checked By: [Signature]			
Project Name: HELI ACCESS STEP		Approved By: [Signature]			
		(Management if reqd) N/A			
Description of Change: RELEASE DWG: D2807 REV. B					
Notification/Acceptance	Affected	Initials	Authorization		
QA	✓		P501-602		
Production	✓				
Planning	N/A				
Marketing	N/A				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File		✓			
Update DSI File		✓			
Update D-Part Master Binder	✓		KI	05.04.28	05.04.26 [Signature]
Update Grey Project Binder		✓			
Update DEO Binder		✓			
Update Master Document List		✓			
Update Drawing Approval Record	✓		KI	05.04.28	05.04.26 [Signature]
Update Change Record Form		✓			
Move Electronic File	✓		KI	05.04.28	05.04.26 [Signature]
Notify TCA of Change	✓		DS	05.04.20	05.04.20 [Signature]
Notify FAA of Change		✓			
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents		✓			
Update MIS Database		✓			
Update Access Database		✓			
Verification ARC		✓			
Create/Update STC Approval List		✓			
Create/Update IPP's	✓		JLM	05.04.28	05.04.28 [Signature]
Create/Update BOM's		✓			
Create/Update PPP's		✓			
Update Paperwork Kits in Production		✓			
Update Paperwork Kits in Stock		✓			
Rework/Scrap Current Production	✓		LL/BB	ASAP	[Signature]
Rework/Scrap Kits in Stock?		✓			
Create/Update Laminated Dwgs	✓	✓			
Create/Update Controlled Dwgs	✓		KI	05.04.28	05.04.26 [Signature]
Create/Update FAI sheets		✓			
Create/Update CNC Programs		✓			
Create/Update Tooling		✓			
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			
Notes: D2807 GAS SPRINGS IN STOCK TO BE REMARKED TO D2807 REV. B. IF THEY HAVE NOT ALREADY BEEN REMARKED.					

CONTROLLED COPY

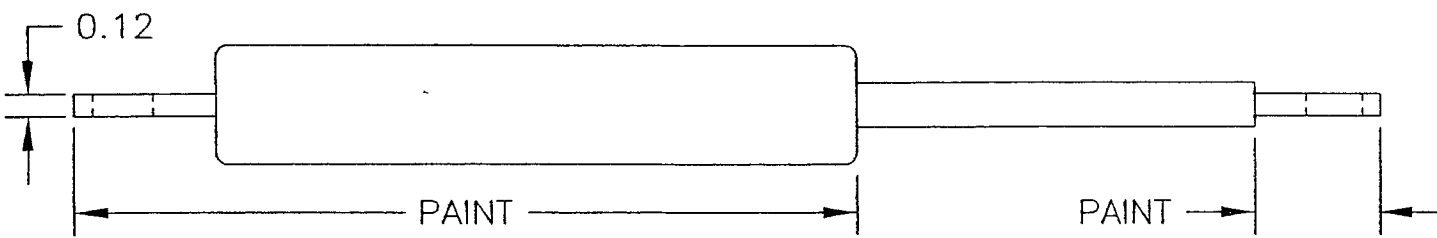
**DART**

RELEASED  
#05.03.16

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DS	CP	DRAWING NO.	REV. B	
CHECKED #	APPROVED #	D2807	SHEET 1 OF 1	
DATE 05.03.16		TITLE GAS SPRING	SCALE 1:1	
A	00.11.03	NEW ISSUE		
B	05.03.16	ADD FINISH		



REFERENCE ONLY



### D2807 GAS SPRING

- 1) POSSIBLE SUPPLIER: SPRING LIFT P/N: SL-4-40 (40 lb LOAD)  
ACCEPTABLE LOAD RANGE IS 25 lb MIN TO 45 lb MAX
- 2) FINISH: AFTER DRILLING, IN AREAS MARKED "PAINT" ABOVE: LIGHTLY SAND AND THEN PRIME AND PAINT USING PLASTI-KOTE "RUST NOT" 391 GREY PRIMER AND PLASTI-KOTE "SUPER ENAMEL" T-1 GLOSS BLACK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**Linda Lacelle**

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**From:** "David Shepherd" <davids@dartaero.com>  
**To:** "Linda Lacelle" <lindal@dartaero.com>  
**Sent:** Thursday, May 05, 2005 10:31 AM  
**Subject:** Re: found something

Just the stock. Everything on a D412-630-023/-024 is done. All other D412-630 are OK as is.

Thanks,  
David

----- Original Message -----

**From:** Linda Lacelle  
**To:** \*David Shepherd  
**Sent:** Thursday, May 05, 2005 4:55 AM  
**Subject:** found something

Hi David,  
I found under all my papers, an ECN for D2807, is this just for the gas struts in stock, or everything they are used on to take out of stock and rework/paint?  
LL

5/5/2005